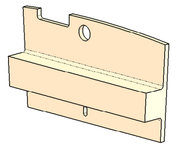
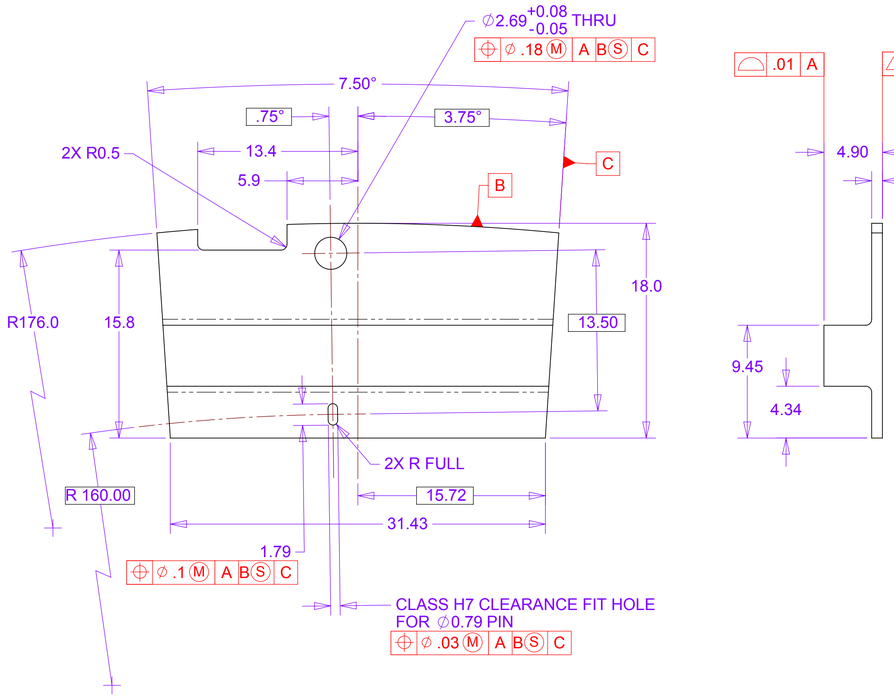
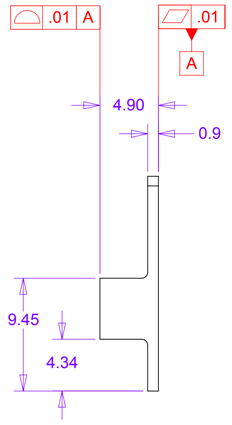
REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
A	REVISED & REDRAWN	11/12/09	RJ Ponchione

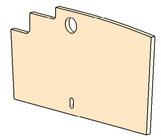


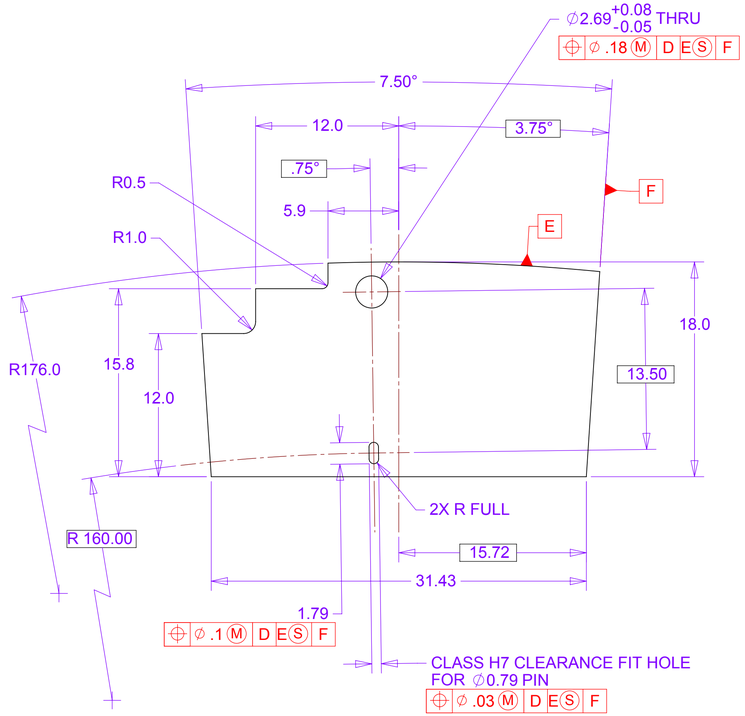


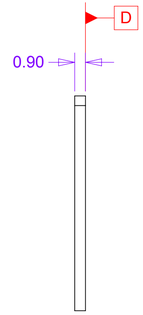


(-1) STATION 2,3,4 OUTER RADIUS THERMAL MOUNT -HIGH

MATERIAL: POCO GRAPHITE AXM5Q







(-3) STATION 2,3,4 OUTER RADIUS THERMAL MOUNT -LOW

MATERIAL: POCO GRAPHITE AXM5Q

NOTES: UNLESS OTHER WISE SPECIFIED

1. ALL DIMENSIONS IN MILLIMETERS
2. DIMENSIONS AND TOLERANCING PER ASME Y14.5M-1994
3. SURFACE TEXTURE PER ANSI/ASME B 46.1-1985
4. REMOVE ALL BURRS AND BREAK SHARP EDGES TO A MAXIMUM OF .4
5. ALL INSIDE CORNERS TO BE .4 RADIUS MAX
6. COUNTERSINK 82 DEGREES ALL TAPPED HOLES TO MAJOR DIAMETER
7. COUNTERSINK 82 DEGREES APPROXIMATELY .08/1.5 DEEP ALL DRILLED HOLES
8. PARTS TO BE THOROUGHLY CLEANED TO REMOVE ALL OIL, GREASE, DIRT AND CHIPS
9. PART NUMBER (DRAWING NO., DASH NO., REVISION NO., SERIAL NO.) TO BE CLEARLY MARKED ON THE PACKAGING BAG OR PART ITSELF.

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HYTEC RELEASED DOCUMENT

THIRD ANGLE PROJECTION

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS -TOLERANCES-

DECIMALS
X = +/- .5
.X = +/- .1
.XX = +/- .01
.XXX = +/- .001

ANGULAR = +/- 30'

SURFACE FINISH = 250

FINISH

PART NO. 111-PHX-02-3702-1,3

CAD GENERATED DRAWING,
DO NOT MANUALLY UPDATE
DO NOT SCALE DRAWING

	SIGNATURE	DATE
Designer	Roger L. Smith	3/4/2009
Drawn	Roger L. Smith	3/4/2009
Checked	RJ Ponchione	10/19/2009
Engineer	RJ Ponchione	3/4/2009
Approved	RJ Ponchione	10/19/2009

HYTEC, INC

TITLE
PHENIX CENTRAL UPGRADE
FVTX STATION 2,3,4
OUTER RADIUS THERMAL MOUNT

DWG. NO. 111-PHX-02-3702 | SIZE D | SHEET NO. 1 of 1

SCALE 4:1 | REVISION A